



SPECIFICATIONS FOR "SHAKER" CABINETS

Available Color Offerings : "Butterfield" / " Pear" / " Teak" / "Toffee" / "Nutmeg" / "Victorian" / "Coffee" / "Cherry"

FACE FRAMES (MAPLE)

- a. Mortise and Tenon, Glued and Fastened
- b. Horizontal Rails 3/4" X 1 1/2" Kiln Dried "Maple" Hardwood
- c. Vertical Stiles 3/4" X 1 1/2" Kiln Dried "Maple" Hardwood

CABINET ENDS

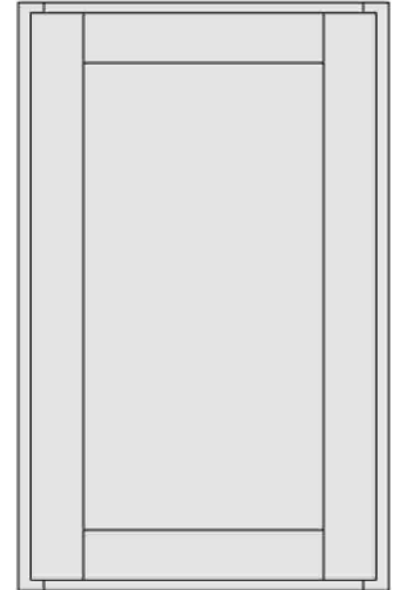
- a. Exposed Ends are 1/2", 45# Premium Particle Board
- b. All Wall Cabinet Ends Rabbeted to Receive Tops & Bottoms
- c. Base Cabinet Ends are Rabbeted to Receive Floor and Shelf

CABINET DOORS and DRAWER HEADS

- a. Doors - Four Piece Maple (Square) Edge Outside Frame With Solid Maple Plywood Center Panel
- b. Drawer Heads - Solid Kiln Dried Maple, 3/4" Thick, Profile: (Square) Eased Edge

DRAWERS

- a. 7/16" Fiberboard Basecoated, Printed, Topcoated (4 Sides)
- b. Bottom 1/8" Hardboard, Matches Interior
- c. Sides are Rabbet Joint Machined all Four (4) Sides
- d. All Joints Glued and Power nailed



WALL CABINET & BASE CABINET SHELVING

- a. Shelving 5/8" Premium Particle Board with Front Edge Smooth, Fully Adjustable in all Wall Cabinets
- b. Due to Plumbing Considerations, There is No Shelving in Sink Base
- c. Base Shelf is Half Depth, Fully Adjustable

WALL CABINETS TOP & BOTTOM

- a. Wall Cabinets Not Less Than 1/2" 45# Particleboard
- b. Let into Sides and Face Frame. All Joints Glued and Power Nailed.

BASE CABINET FLOORS

- a. Base Cabinet Not Less Than 1/2" 45# Particleboard
- b. Let into Sides and Face Frame. All Joints Glued and Power Nailed. Back of Floor Set On Supporting Member, Glued and Fastened.

HARDWARE

- a. Hinges are Concealed with a 6 Way Adjustable Option Featuring a Self-Closing 108* Opening
- b. Drawer Slides - Side Mounted, 75# Load Capacity, Epoxy Coated, Lifetime Warranty / *Upgrades Available

CABINET BACKS

- a. Backs are 1/8" Printed (HDF) High Density Fiberboard

FINISH

- a. Conversion Varnish - A Hard Durable Finish That is Non-Yellowing and Offers Excellent Chemical Resistance
- b. All Exposed Interior Sides, Shelving and Wall Cabinet Bottoms, GrandLam Clad (Except Hang Rails)
- c. Cabinet Has Been Tested and Certified by National Kitchen Cabinet Association (Spec. ANSI 161.1)

DUE TO THE AVAILABILITY OF CERTAIN MATERIALS SOME SPECIFICATIONS MAY CHANGE WITHOUT PRIOR NOTICE