



**SPECIFICATIONS FOR "PIEDMONT" CABINETS**

Available Color Offerings : " Natural" / " Light Oak" / "Honey" / "Classic" / "Marquis" / "Java" / "Dark Cherry"

**FACE FRAMES (OAK)**

- a. Mortise and Tenon, Glued and Fastened
- b. Horizontal Rails 3/4" X 1 1/2" Kiln Dried "Oak" Hardwood
- c. Vertical Stiles 3/4" X 1 1/2" Kiln Dried "Oak" Hardwood

**CABINET ENDS**

- a. Exposed Ends are 1/2", 45# Premium Particle Board
- b. All Wall Cabinet Ends Rabbeted to Receive Tops & Bottoms
- c. Base Cabinet Ends are Rabbeted to Receive Floor and Shelf

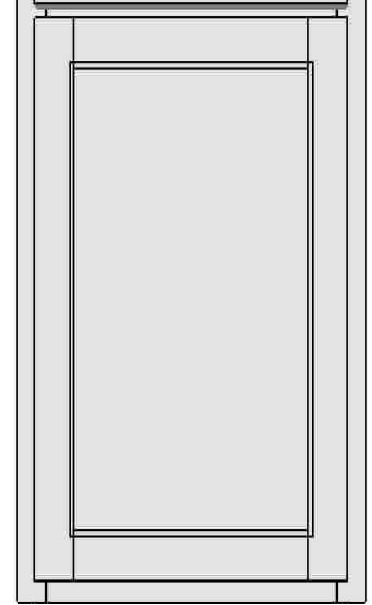
**CABINET DOORS and DRAWER HEADS**

*Door: 2 1/4" Face Frame*

- a. Doors - Four Piece Solid Oak Frame With Solid Oak Plywood Center Panel
- b. Drawer Heads - Solid Kiln Dried Oak, 3/4" Thick, Profile: Eased Edge

**DRAWERS**

- a. 7/16" Fiberboard Basecoated, Printed, Topcoated (4 Sides)
- b. Bottom 1/8" Hardboard, Matches Interior
- c. Sides are Rabbet Joint Machined all Four (4) Sides
- d. All Joints Glued and Power nailed



**WALL CABINET & BASE CABINET SHELVING**

- a. Shelving 5/8" Premium Particle Board with Front Edge Smooth, Fully Adjustable in all Wall Cabinets
- b. Due to Plumbing Considerations, There is No Shelving in Sink Base
- c. Base Shelf is Half Depth, Fully Adjustable

**WALL CABINETS TOP & BOTTOM**

- a. Wall Cabinets Not Less Than 1/2" 45# Particleboard
- b. Let into Sides and Face Frame. All Joints Glued and Power Nailed.

**BASE CABINET FLOORS**

- a. Base Cabinet Not Less Than 1/2" 45# Particleboard
- b. Let into Sides and Face Frame. All Joints Glued and Power Nailed. Back of Floor Set On Supporting Member, Glued and Fastened.

**HARDWARE**

- a. Hinges are Concealed with a 6 Way Adjustable Option Featuring a Self-Closing 108\* Opening
- b. Drawer Slides - Side Mounted, 75# Load Capacity, Epoxy Coated, Lifetime Warranty / \*Upgrades Available

**CABINET BACKS**

- a. Backs are 1/8" Printed (HDF) High Density Fiberboard

**FINISH**

- a. Conversion Varnish - A Hard Durable Finish That is Non-Yellowing and Offers Excellent Chemical Resistance
- b. All Exposed Interior Sides, Shelving and Wall Cabinet Bottoms, GrandLam Clad (Except Hang Rails)
- c. Cabinet Has Been Tested and Certified by National Kitchen Cabinet Association (Spec. ANSI 161.1)

**DUE TO THE AVAILABILITY OF CERTAIN MATERIALS SOME**

**SPECIFICATIONS MAY CHANGE WITHOUT PRIOR NOTICE**